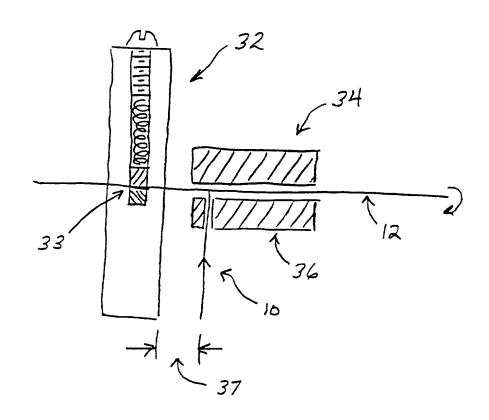


## FIGURE 3



## FIGURE 4

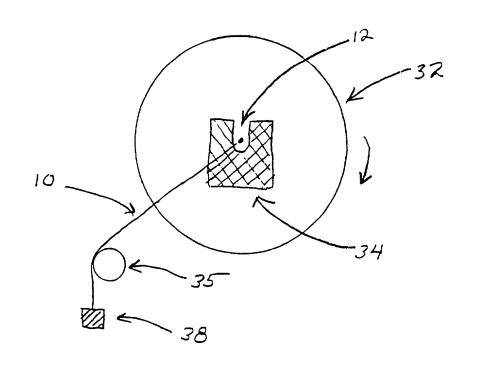
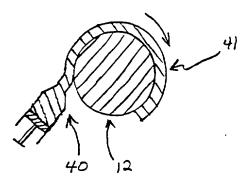


FIG. 5A

F16.5B



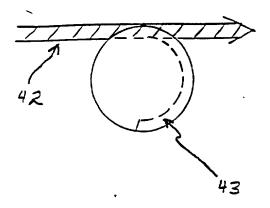


FIG. 6

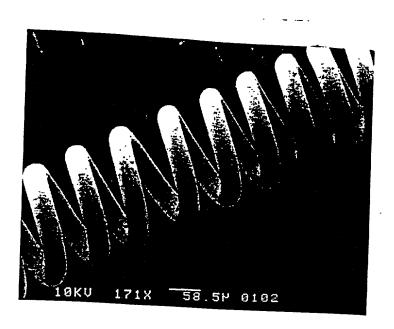
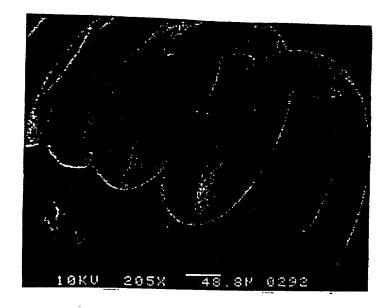
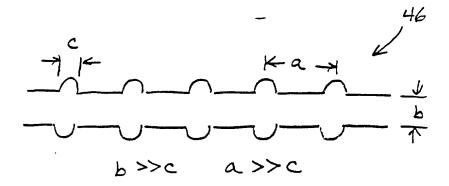


FIG 7



F16. 8A



F16 8B

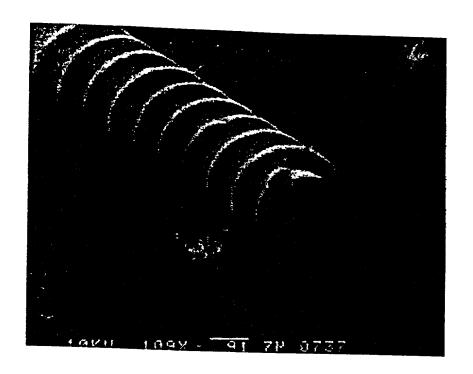


FIG. 9

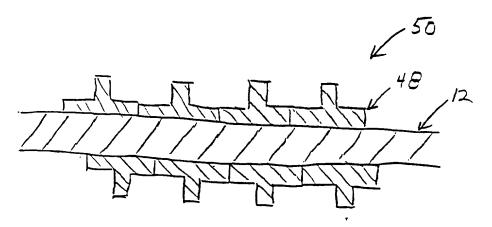
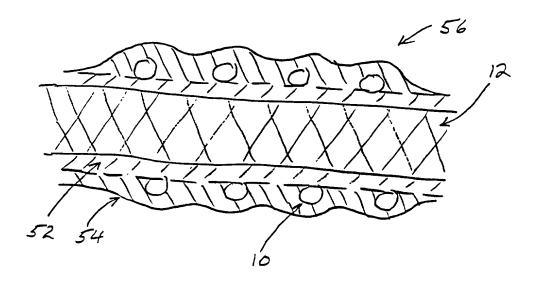


FIG. 10A



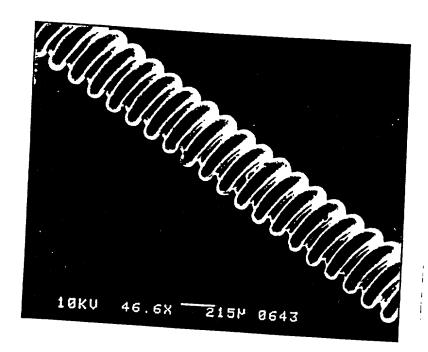
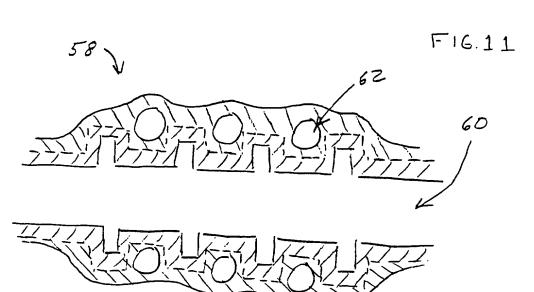


FIG. 10B



M→ CORE COATING

OVERWRAJE COATING

F16.12

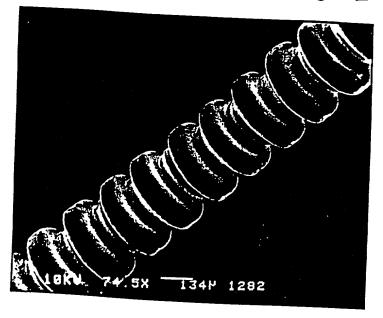
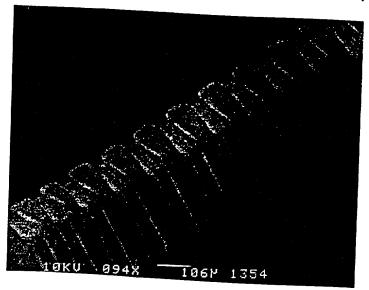
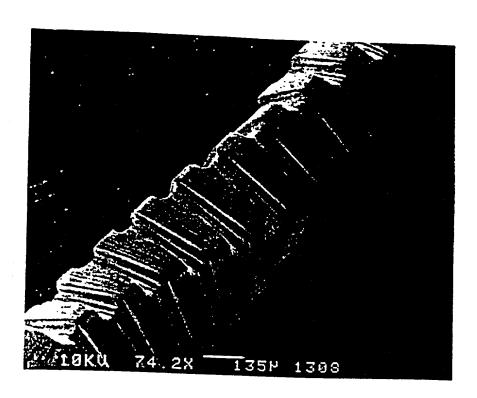


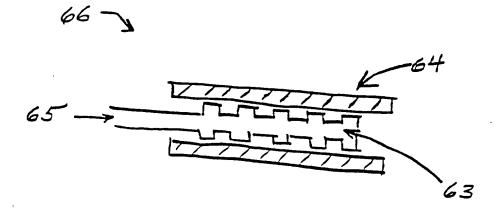
FIG 13 A



F16 13B



F16.14



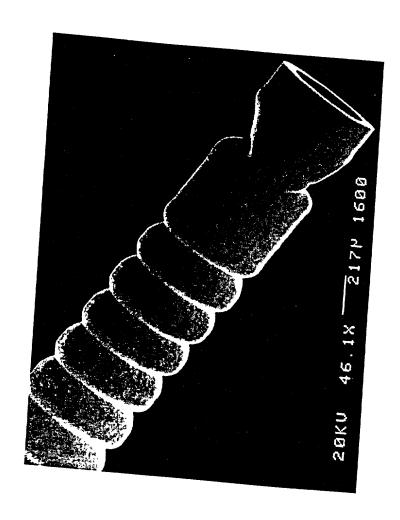
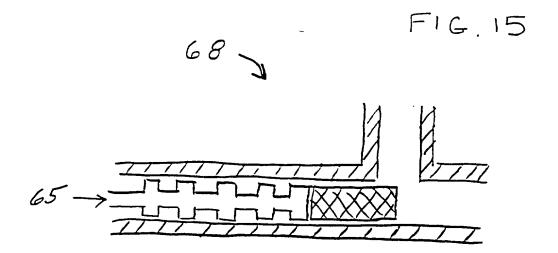
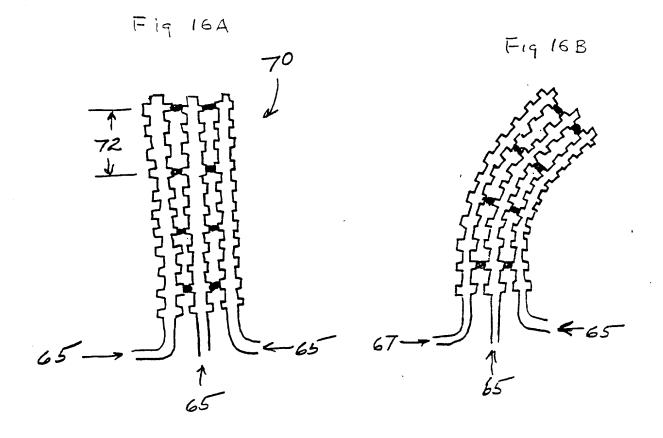


Fig. 13C





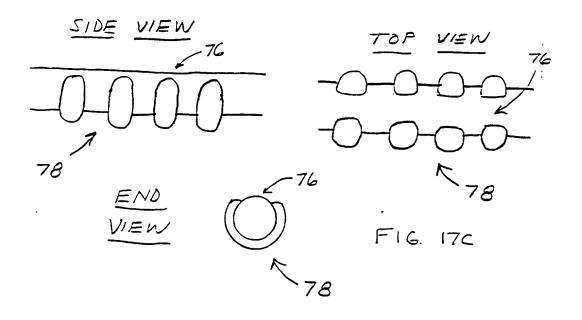
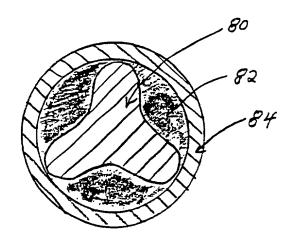


FIG. 18A



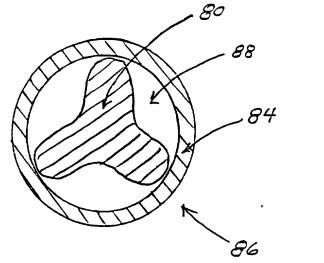
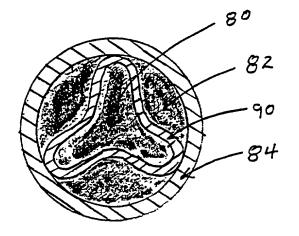
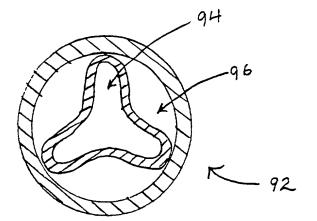


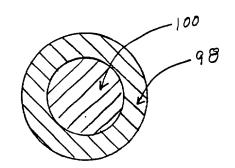
FIG 18B



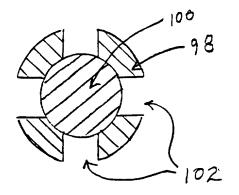
F16 18C



F16. 18D



F16.18 E



F16. 18 F

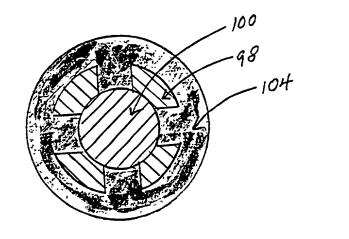
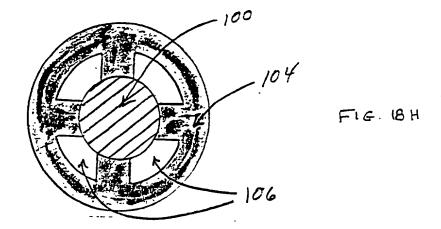
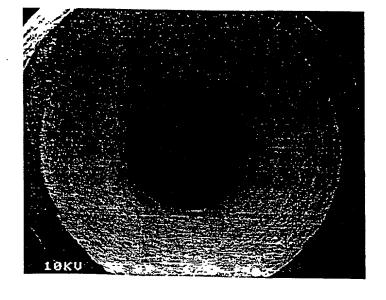
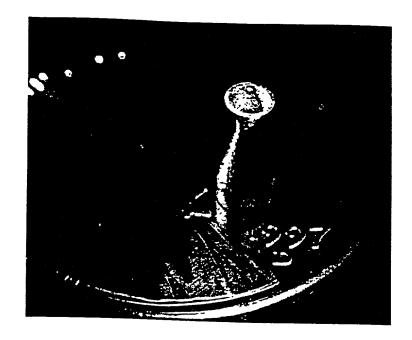


FIG 186

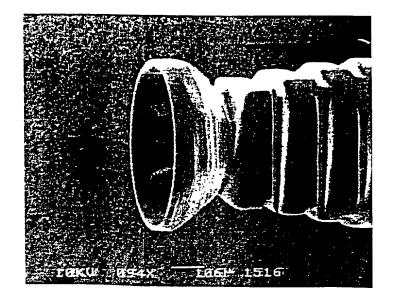




F16 19 A



F16 193



F16 19C